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MINI CIRCULAR SAW 600W + MITRE BASE

POWX1365MB

1 APPLICATION

This machine is primarily intended for the sawing, longitudinally and transversely, of solid wood, chipboard, plywood, aluminium, tiles and stone held in a fixed position. Please note that the blade pre-installed in the saw as supplied is intended for use with wood only. Any other use or modification to the device shall be considered as improper use and could give rise to considerable dangers. Not suitable for commercial use.



WARNING! Read this manual and general safety instructions carefully before using the appliance, for your own safety. Your power tool should only be passed on together with these instructions.

2 OVERVIEW COMPONENTS: MINI SIRCULAR SAW (FIG A)

- | | |
|--|--------------------------------|
| 1. Laser generator | 9. Saw blade |
| 2. Laser generator switch | 10. Guide fence slot |
| 3. Safety lock button for mechanical plunge stop | 11. Lock screw for guide fence |
| 4. Cutting depth scale | 12. Tilttable protective cover |
| 5. ON/OFF switch trigger | 13. Storage for hexagon wrench |
| 6. Lock-off button | 14. LED Power-on indicator |
| 7. Cutting depth setting clamp with lock lever | 15. Soft grip |
| 8. Clamping screw with plain washer | 16. Spindle lock button |
| | 17. Dust extraction nozzle |
| | 18. Base plate |

3 OVERVIEW COMPONENTS: MITRE BASE (FIG. B)

- | | |
|---|---------------------------|
| 19. Guide rails | 26. 0° ~45° angle scale |
| 20. Clamp | 27. Scale window |
| 21. Lock lever for mitre scale | 28. Pointer |
| 22. Work platform with angle scale | 29. Mounting column clamp |
| 23. Extension rod with extended unction | 30. Lock knob |
| 24. Tilttable support | |
| 25. -60° ~0° / 0° ~60° angle scale | |

4 PACKAGE CONTENT LIST

- Remove all packing materials.
- Remove remaining packaging and transit supports (if existing).
- Check the completeness of the packing content.
- Check the appliance, the power cord, the power plug and all accessories for transportation damages.
- Keep the packaging materials as far as possible till the end of the warranty period. Dispose it into your local waste disposal system afterwards.



WARNING Packing materials are no toys! Children must not play with plastic bags! Danger of suffocation!

1x saw blade with hardened metal teeth (A): suitable for: softwood, hardwood, boards of all type
1x diamond saw blade (D): suitable for: ceramic, tile

1x HSS saw blade (E): suitable for: soft metal, aluminium
1x dust extraction hose (B)
1x inner hexagon wrench (F)
1x guide fence (G)
1x mitre base



When parts are missing or damaged, please contact your dealer.

5 SYMBOLS

In this manual and/or on the machine the following symbols are used:

	Denotes risk of personal injury or damage to the tool.		Class II - The machine is double insulated; Earthing wire is therefore not necessary.
	Read the manual carefully before use.		Always wear safety goggles.
	In accordance with essential requirements of the European directive(s).		Wear gloves.

6 GENERAL POWER TOOL SAFETY WARNINGS

Read all safety warnings and all instructions. Failure to follow all warnings and instructions may result in electric shock, fire and/or serious injury. Save all warnings and instructions for future reference. The term "power tool" in the warnings refers to your mains operated (corded) power tool or battery operated (cordless) power tool.

6.1 Work area

- Keep work area clean and well lit. Cluttered and dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

6.2 Electrical safety



Always check that the power supply corresponds to the voltage on the rating plate.

- Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.

- Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock.

6.3 *Personal safety*

- Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
- Use safety equipment. Always wear eye protection. Safety equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used whenever conditions require will reduce personal injuries.
- Avoid accidental starting. Ensure the switch is in the off position before plugging in. Carrying power tools with your finger on the switch or plugging in power tools that have the switch on invites accidents.
- Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
- If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of these devices can reduce dust related hazards.

6.4 *Power tool use and care*

- Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- Disconnect the plug from the power source before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- Maintain power tools. Check for misalignment or sticking of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to stick and are easier to control.
- Use the power tool, accessories and tool bits etc., in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from intended could lead to a hazardous situation.

6.5 Service

- Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

7 SPECIFIC SAFETY WARNINGS FOR CIRCULAR SAWS

- Keep hands away from cutting area and blade. Keep your second hand on auxiliary handle or motor housing.
- Do not reach underneath the workpiece.
- Adjust the cutting depth to the thickness of the workpiece.
- Never hold piece being cut in your hands or across your leg. Secure the workpiece to a stable platform.
- Hold power tool by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord.
- When ripping always use a rip fence or straight edge guide.
- Always use blades with correct size and shape (diamond versus round) of arbor holes.
- Never use damaged or incorrect blade washers or bolt.
- Don't use any abrasive wheels with this machine!
- Avoid overheating the blade tips during use!
- This tool should always be used with the dust hose connected and attached to a suitable vacuum cleaner/dust extractor.

8 ASSEMBLY**8.1 Setting the cutting depth (Fig .1)**

NOTE: If possible we recommend that the cutting depth is set approximately 2 mm deeper than the material thickness. This should help to ensure you achieve a clean cut.


Unclamp the lock lever of the cutting depth setting clamp (7), set the required cutting depth on the scale (4) and re-clamp the lock lever.

8.2 Changing a saw blade

WARNING: Incorrect positioning of the blade can permanently damage the tool.

- Ensure the tool is unplugged from the mains supply.
- Press and hold the spindle lock button (16) on, release the clamping screw with plain washer (8) by using the inner hexagon wrench (f) (turn clockwise to open). Remove the clamping screw with plain washer (see **Fig. 2, 3 and 4**).
- Set the cutting depth to the maximum. (See "Setting the Cutting Depth" section)
- Lift up the base plate (18).
- Remove the saw blade.
- The installation of a saw blade is done in the reverse order.
- Press the spindle lock button (16) (until it engages) and tighten the clamping screw (8) firmly.



NOTE: The arrow on the saw blade must agree with the arrow showing the direction of rotation  (running direction shown on the device).

9 OPERATION

9.1 Holding and switching ON/OFF



WARNING: Before engage the ON/OFF switch, check that the saw blade is properly fitted and runs smoothly, and that the blade clamp screw (8) is well tightened.

Connect the plug to the power supply. The LED power-on indicator (14) is illuminated until the tool is disconnected from the power mains.

9.1.1 Switching on the tool:

Push the lock-off button (6) forward with the forefinger (refer to the direction of arrow ① on Fig. 5), depress ON/OFF switch trigger (5) firmly inwards and keep it pressed at the same time (refer to the direction of arrow ② on Fig. 5).

When you release the trigger, the main switch returns automatically to initial position and the tool turns off.

Warning: The saw blade continues to rotate after the tool is switched off.

9.1.2 Releasing the plunge stop

Press the rear position of safety lock button (3) downwards and keep it pressed (refer to the direction of arrow ③ on Fig. 5).



NOTE: Pressing the safety lock button (3) unlocks the plunge cut mechanism at the same time, so that the motor can be moved downwards. The saw blade emerges from the tiltable protective cover (12).

9.2 Setting the guide fence

Release the lock screw for guide fence (11) on the base plate (18) and set the guide fence (g) in the guide fence slot (10). Set a desired width and retighten the lock screw for the guide fence (11).

9.3 Laser line generator



Warnings: Do not stare directly at the laser beam, do not deliberately aim the beam at personnel and ensure that it is not directed towards the eye of a person for longer than 0.25s.



When you make the line of the cut on the work piece, the laser line generator can help you get better alignment.

The laser generator switch (2) locates at the front of safety lock button for mechanical plunge stop (3).

Turn on: Press the laser generator switch (2) to "I" position, the laser generator (1) works.

Turn off: Press the switch (2) to "O" position again.

- Make sure line of the cut is on the work piece.
- Adjust the depth of cut as required.
- Plug in the machine and start the motor.
- When the blade is at its maximum speed (approximately 5 seconds), place the saw on the work-piece.

- Switch on the laser generator (1) from the laser aperture using the laser generator switch (2).
- Align the beam with the mark on the work-piece and slowly push the saw forward using both hands, keeping the red light beam on the mark.
- Switch off the laser beam when completion of the cut.

9.4 Line following

A V-shaped pointer and pointer locate at the front and the rear position of the base plate (18) which allow a line to be followed, when cutting. (Refer to Fig. 6)

9.5 Dust extraction

The circular saw is a powerful tool capable of producing a large amount of dust. As the tool has a fully enclosed blade, forced dust extraction is particularly efficient. Forced dust extraction should be used for all but small trimming jobs.

- Push the dust extraction hose (b) on to the dust extraction nozzle (17).
- Connect a vacuum device approved for the extraction of sawdust and splinters to the dust extraction hose (b).

10 CUTTING



WARNING! Before using the machine, need to check the function of tiltable protective cover (12) can be used properly.



WARNING: Always cut in a forward direction. Never draw the tool backwards. If you are a novice user, practice by cutting thin wood until proficient.

- Check the specifications to ensure the suitability of the material to be cut.
- Fit the correct blade ensuring it is sharp and not damaged.
- Set the depth of cut. (See “**Setting the cutting depth**” section)
- Place the material to be cut onto a flat surface such as a workbench, table or floor. Use a piece of scrap material underneath if:
 - You do not wish to damage the work surface.
 - The work surface is likely to damage the blade. E.g. a concrete floor.
- Plug into mains supply.
- Grasp the tool firmly (See “**Holding & switching ON/OFF**” section) and rest its metal base plate onto the surface to be cut. Ensure that the rear half of the base plate overhangs the work surface. Do not plunge the blade into the material.
- Switch on the tool and wait for a moment for the blade to run up to speed. Next, depress the safety lock button (3) and plunge the blade into the material slowly and gently, but firmly. Then push the tool forwards along the line to be cut. If necessary, switch on the laser generator (1).
- **NOTE:** Never draw the tool backwards.
- Very little force should be used to feed the tool along the cut. Excess force will cause operator fatigue and excessive wear to the blade and tool. Excess force is also likely to cause the temperature cut-out to trip, resulting in delays.
- Ensure that the base plate is always held flat on the material being cut. This is particularly important at the start or finish of a cut or if thin strips are being cut where the base plate is not fully supported.
- Once the cut has been finished, lift the tool from the work surface before switching off. If a lot of dust has been created, keep switched on for a few seconds extra to allow the dust to clear from within the tool.

11 CUT-OUTS

- Plunge cutting may not be possible in some hard materials.
- Choose a suitable saw blade for hard materials and change to it. Set the depth of cut (See "Setting the Cutting Depth" section), plug in the mains supply and then place the metal base plate (18) onto the work surface. Ensure that the front indication mark on the base plate aligns with the start line (See "Line Following" section).
- Switch on the tool and wait for a moment for the blade to run up to speed. Next, plunge the blade into the material slowly and gently, but firmly. Then push the tool forwards along the line to be cut. (Never draw the tool backwards)
- Once the finish line has been reached, lift the tool from the work surface before switching off. If a lot of dust has been created, keep switched on for a few seconds extra to allow the dust to clear from within the tool.
- Cutting out tips:
 - I. If the cut is to be covered, for example by a vent cover, the corners can be overlapped to ensure that the waste material is completely detached.
 - II. If the cut out is to be seen, do not overlap the corners. In this circumstance, as the cutting blade is circular, the waste material will not be fully detached. The corners will therefore, require finishing with a knife. If the material is thin and the back surface unimportant, the waste material can just be pushed out.
 - III. Where there is access to the back surface of the material to be cut, the cut out can be marked out with an over cutting allowance. The cut is then made from the back surface to ensure perfect corners on the front surface..

12 CUTTING PARTICULARLY TOUGH OR ABRASIVE MATERIALS

Learn to use the tool by cutting wood before attempting to cut anything tougher. When cutting tougher material, such as metals, more force is required to hold the work piece and clamping may be required.

Never cut materials that produce toxic dust or fumes such as PTFE or asbestos.

12.1 Sheet metal:

- Always set the depth adjustment to at least 1 mm deeper than the material thickness to avoid the blade riding up over the surface. Scrap material is required underneath the work surface.
- Remove burrs and rust as these impede the feed across the material.
- Thick beeswax (furniture polish) applied to the base plate of the tool makes metal cutting easier.
- Only suitable for cutting brass, copper, lead, aluminium or galvanised mild steel.
- Every 2 minutes of metal cutting should be followed by a rest of at least 3 minutes.

12.2 Ceramic tiles, slates etc:

- Only use a blade specifically designed for this purpose.
- Always use with a suitable vacuum cleaner or dust extractor connected as the dust can be hazardous to the operator and prevent the guard operating correctly.

12.3 Plasterboard:

- The plunge saw is only recommended for making occasional cut outs in plasterboard and always use it with a suitable vacuum cleaner or dust extractor connected. The dust can prevent the guard operating correctly.

- Conventional tools such as keyhole saws or knives generally give excellent results, though the plunge saw can be used if a particularly neat, dust free cut is required or if there is a danger of cutting pipes or cables.

13 MITRE BASE

13.1 Cutting angle adjustment



NOTE: The angle scale (25) shows mitre angles from 0° to 60° to the left, and 0° to 60° to the right.



There are four degree scales is 0° , 15° , 30° and 45° on the angle scale (26) which these locations represent the most common angles for cutting operation.

- Take out clamp (20), lift the lock lever for mitre scale (21) and loose extension rod (23).
- If the desired angle is one of the most common angles for cutting, set the right edge of extension rod (23) align scale mark to the required degree measurement on the angle scale (26).



Note: The pointer of the display scale window (27) indicates the above required degree measurement on the angle scale (25) at the same time. (Refer to Fig. 7)

- If the desired angle is not one of the most common angles for cutting, set the pointer (28) of the display scale window (27) align scale mark to the required degree measurement on the angle scale (25).
- Tighten the lock lever (21) and make sure the extension rod (23) fixes firmly.

13.2 Installing and adjusting the clamp

- Place the clamp subassembly (20) on the mounting column clamp(29) of work platform with angle scale (22).



NOTE: There are no screws to secure clamp. The clamp subassembly will secure itself to the work platform (22) when turning the knob to clamp the work-piece.



Do not use your other hand to hold the clamp when tightening. Only turn the knob to secure clamp to work platform.



NOTE: prior to estimate thickness of work-piece, adjust the height of clamp to higher than work-piece which convenient for clamping work-piece quickly.

13.3 Adjusting position of work platform with angle scale (22)

There is a lock knob on (30) the bottom of work platform (22) which adjusts position of work platform at the workbench. Loose the work platform (22) by turning lock knob anticlockwise and slide the work platform to desired position as similar to Fig. 8 shows. Finally tighten the lock knob firmly.

13.4 Cutting with workbench

WARNING: Always cut in a forward direction. Never draw the tool backwards. If you are a novice user, practice by cutting thin wood until proficient.

- Set cutting angle of workbench. (See Cutting angle adjustment Section)
- Place the work-piece onto the workbench and clamp the work-piece with clamp subassembly (20). (See Installing and adjusting the clamp Section)



NOTE: if the length of the work-piece is longer than normal level, you can use extended function of extension rod (23), hold the Tilttable support (24) and pull the extension rod to a suitable position for current work-piece. (Refer to Fig. 9 and Fig. 10)

- Fit the correct blade ensuring it is sharp and not damaged.
- Set the depth of cut. (See Setting the Cutting Depth Section)
- Grasp the tool firmly (See Holding and Switching ON/OFF Section), switch on the tool and wait for a moment for the blade to run up to speed. Next, depress the safety lock button (3) and plunge the blade into the material slowly and gently, but firmly. Then push the tool forwards along the guide rails (19) to be cut.



NOTE: Never draw the tool backwards.

- Once the cut has been finished, lift the tool from the workbench before switching off. If a lot of dust has been created, keep switched on for a few seconds extra to allow the dust to clear from within the tool.



NOTE: if cutting without workbench, you can refer to the below descriptions:

- Check the blade whether is correct and ensuring it is sharp and not damaged.
- Set the depth of cut, switch on the tool and wait for a moment for the blade to run up to speed.
- Depress and hold the safety lock button (3) on, plunge the blade into the material slowly and gently, but firmly.
- Push the tool forwards along the line to be cut. If necessary, switch on the laser generator (1). (Refer to Laser line generator Section)

14 CLEANING AND MAINTENANCE

Regular cleaning is required for the safe operation of the tool, as an excessive build up of dust will prevent the tool from operating correctly.

The dust extraction hose (b) may block and require cleaning occasionally, especially if damp wood is being cut.

- Unplug from mains supply.
- Clean thoroughly with a small soft brush, like a paint brush.
- Keep the cooling vents on the motor housing clean and unobstructed at all times.
- Never use any caustic agents or solvents to clean the plastic parts.

14.1 Blades

- Always use a sharp blade.
- If the tool does not cut as well as expected or if it overheats (temperature cut out may trip) the most common cause is a blunt blade.
- It is difficult to see or feel if the blade is blunt. When in doubt use a new blade.
- Blades are consumable items.
- Beware when changing blades as they can become hot during use. Allow the blade some time to cool before replacing it.

15 TECHNICAL DATA

Rated voltage	220-240 V
Rated frequency	50 Hz
Rated power	600 W
Rotation speed	5500 min ⁻¹
Blade size	Ø 89 mm
Max. cutting depth soft wood	26.5 mm
Max. cutting depth tile	8 mm
Max. cutting depth aluminum	3 mm

16 NOISE

Noise emission values measured according to relevant standard. (K=3)

Acoustic pressure level LpA	86 dB(A)
Acoustic power level LwA	97 dB(A)



ATTENTION! Wear hearing protection when sound pressure is over 85 dB(A).

aw (Vibration):	2.8 m/s ²	K = 1.5 m/s ²
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17 WARRANTY

- This product is warranted as provided by law for a 36 -month period effective from the date of purchase by the first user.
- This warranty covers all material or production flaws excluding : batteries, chargers, defective parts subject to normal wear & tear such as bearings, brushes, cables, and plugs, or accessories such as drills, drill bits, saw blades, etc. ; damage or defects resulting from maltreatment, accidents or alterations; nor the cost of transportation.
- Damage and/or defects resulting from inappropriate use also do not fall under the warranty provisions.
- We also disclaim all liability for any bodily injury resulting from inappropriate use of the tool.
- Repairs may only be carried out by an authorised customer service centre for Powerplus tools.
- You can always obtain more information at the number 00 32 3 292 92 90.
- Any transportation costs shall always be borne by the customer, unless agreed otherwise in writing.
- At the same time, no claim can be made on the warranty if the damage of the device is the result of negligent maintenance or overload.
- Definitely excluded from the warranty is damage resulting from fluid permeation, excessive dust penetration, intentional damage (on purpose or by gross carelessness), inappropriate usage (use for purposes for which the device is not suitable), incompetent usage (e.g. not following the instructions given in the manual), inexpert assembly, lightning strike, erroneous net voltage. This list is not exhaustive.
- Acceptance of claims under warranty can never lead to the prolongation of the warranty period nor commencement of a new warranty period in case of a device replacement.
- Devices or parts which are replaced under the warranty therefore remain the property of Varo NV.
- We reserve the right to reject a claim whenever the purchase cannot be verified or when it is clear that the product has not been properly maintained. (Clean ventilation slots, carbon brushes serviced regularly, etc.).
- Your purchase receipt must be kept as proof of date of purchase.
- Your appliance must be returned undismantled to your dealer in an acceptably clean state, (in its original blow-moulded case if applicable to the unit), accompanied by proof of purchase.

18 ENVIRONMENT



Should your appliance need replacement after extended use, do not discard it with the household rubbish but dispose of it in an environmentally safe way. Waste produced by electrical machine items should not be handled like normal household rubbish. Please recycle where recycle facilities exist. Check with your Local Authority or retailer for recycling advice.

19 DECLARATION OF CONFORMITY

VARO N.V. - Joseph Van Instraat 9 - BE2500 Lier - BELGIUM, declares that,

Product: Mini circular saw 600W

Trade mark: POWERplus

Model: POWX1365MB

is in conformity with the essential requirements and other relevant provisions of the applicable European Directives, based on the application of European harmonized standards. Any unauthorized modification of the apparatus voids this declaration.

European Directives (including, if applicable, their amendments up to the date of signature):

2011/65/EU

2006/42/EC

2004/108/EC

European harmonized standards (including, if applicable, their amendments up to the date of signature):

EN60745-1 : 2009

EN60745-2-5 : 2010

EN55014-1 : 2006

EN55014-2 : 1997

EN61000-3-2 : 2006

EN61000-3-3 : 2008

Keeper of the Technical Documentation : Philippe Vankerkhove, VARO – Vic. Van Rompuy N.V.

The undersigned acts on behalf of the company CEO,

Philippe Vankerkhove
Regulatory Affairs – Compliance Manager
14/04/2015